

# Bona Pacific Filler™

## Technical data sheet



A waterborne compound specifically designed for filling cracks, holes, chips, gouges and broken edges in hardwood floors prior to finishing. Pacific Filler's high solid content formula is ready to use, trowelable direct from pail, or can be thinned with water for trowel filling.

- Ready to use – easy to spread for trowel filling
- Ideal for spot filling
- May be thinned with water
- Safe to use, nonflammable
- Sands easily
- Fills the soft grain
- Helps minimize grain raise
- Available in six wood tones: Red Oak, White Oak, Ash-Maple-Pine, Brazilian Cherry, American Cherry, and Walnut
- Accepts stain like wood
- Can be tinted with Universal Color tints to match custom or exotic woods
- Dries with minimum shrinkage
- Excellent adhesion, bonds tightly to wood
- Tools can be cleaned with water before compound dries



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#### **Physical Characteristics:**

**Ingredients** – Inorganic fillers, water, binders, pigments

**Colors** – Red Oak, White Oak, Ash-Maple-Pine, Brazilian Cherry, American Cherry, Walnut

**Odor** – Mild latex odor

**Solids** – 65-75%

**Density** – 13.3 lbs/gallon (1.60 S.G)

**US Regulatory VOC** –250 g/L

**Stability** – 1 year shelf life in unopened container

#### **Application Characteristics:**

**Drying Time** – 30 minutes to 2 hours, depending on environmental conditions (temperature and humidity), coverage rate, and size of cracks and holes.

**Coverage** – 600-800 square feet per gallon

**Application Tools** – Putty knife, Bona® Trowel

**Packaging** – Quart plastic container: Red Oak, White Oak, Ash-Maple-Pine, Brazilian Cherry, American Cherry, Walnut

1 Gallon plastic container: Red Oak, White Oak, Ash-Maple-Pine, Brazilian Cherry, American Cherry, Walnut

3-1/2 Gallon plastic container: Ash-Maple-Pine, Red Oak, White Oak

### Recommended Use

- Apply over bare wood before final sanding cut
- Formulated for use with Bona® Drifast® Stain, all Bona® waterborne and all other Bona® finishing systems.
- Always prepare a test sample on a small area to determine compatibility and color acceptance

### Directions

**BEFORE USING, READ ALL DIRECTIONS AND MATERIAL SAFETY DATA SHEETS.**

**FOR TECHNICAL ADVICE:** Call Bona US at 800-872-5515

**COMPATIBILITY:** Bona Pacific Filler will accept most stains, sealers and finishes in the same manner as most woods. ALWAYS PREPARE A TEST OR SAMPLE AREA TO DETERMINE COMPATIBILITY. Do not use wood bleach over Bona Pacific Filler as it may damage the filler.

**SANDING AND FINISHING NEW FLOORS:** Sand and prepare floor using accepted industry association methods.

**THE PACIFIC FILLER SYSTEM:** Bona Pacific Filler™ brand hardwood floor filler is a high solids content, waterborne compound specifically designed for filling cracks, holes, chips, gouges and broken edges in hardwood floors prior to finishing. This product has excellent adhesion, staining and finishing properties with minimum shrinkage.

**RECOMMENDED APPLICATORS:** Stainless steel trowel, Putty knife

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**MIXING INSTRUCTIONS:** Stir thoroughly before using. One to two cups of water may be added per gallon.

**FILLING:** Apply Bona Pacific Filler 600-800 sq. ft. per gallon before final sanding with the drum or belt machine. Thoroughly vacuum dust from cracks and holes before filling. Work the filler as deep as possible into cavities. To fill and level larger holes or deeper cracks, several applications may be required. It may be necessary to trowel-fill the entire floor, depending upon the extent of cracks between strip or parquet floors. Allow sufficient drying time: 30 minutes to 2 hours before final sanding. Higher humidity or cooler conditions will increase the drying time.

Bona Pacific Filler is tintable with Universal Color tints. Do not exceed more than 1 ounce of tint per gallon of filler. Use the Bona Pacific Filler that is closest in color to the floor being finished.

### Maintenance

**CLEAN UP:** Clean tools with water

**STORAGE AND DISPOSAL:** Store at room temperature. Keep container closed when not in use. Do not store above 100° F (38° C).

### Order Information

Item#	Size/Color	#/Case
AF0001822	Quart – Red Oak	8
AF0001823	Quart – White Oak	8
AF0001826	Quart – Ash/Maple/Pine	8
AF0001827	Quart – Brazilian Cherry	8
AF0001829	Quart – American Cherry	8
AF0001831	Quart – Walnut	8
AF0001539	Gallon – Red Oak	2
AF0001824	Gallon – White Oak	2
AF0001537	Gallon – Ash/Maple/Pine	2
AF0001828	Gallon – Brazilian Cherry	2
AF0001830	Gallon – American Cherry	2
AF0001832	Gallon – Walnut	2
AF0001821	3.5 Gallon – Red Oak	1
AF0001825	3.5 Gallon – White Oak	1
AF0001820	3.5 Gallon – Ash/Maple/Pine	1

**Bona®**